

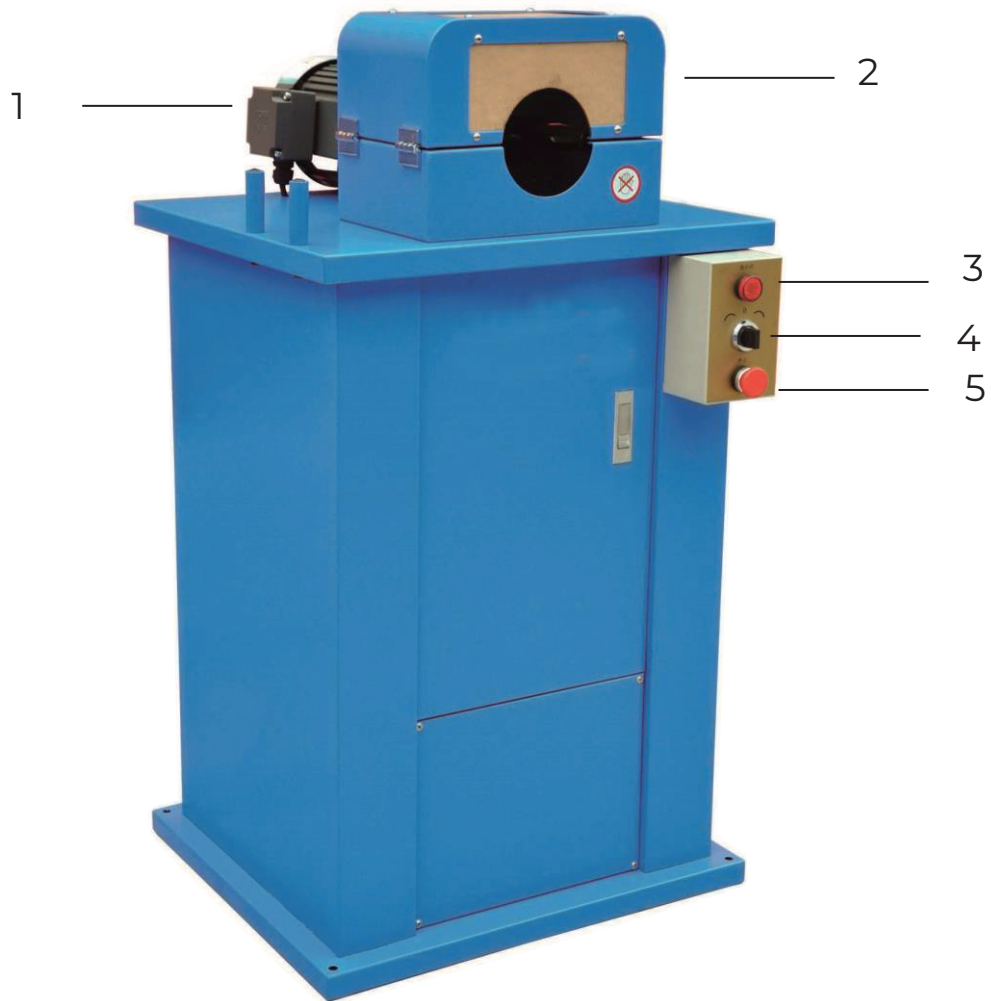
MI-65D hose skiving machine is a new type of machine introduced by our company. The machine absorbs the European and American design concepts, pays more attention to humanization and reduces labor intensity, smooth work, improve production efficiency, no dust pollution, equipped with material bag, open cover power off protection function, low noise, easy operation, can peel outside glue, can peel inside glue, two machines in one, it is the first choice equipment for mass production of hose assembly.



Technical data

Types	MI-65D
Voltage	380V/50HZ/3PH
Motor	0.75kw
Speed	284r/min
L*W*H	580×570×1120 mm
Skiving range	Ø6—Ø51 4SH

Diagram



1. Motor

2. Protective Cover

3. Indicator light

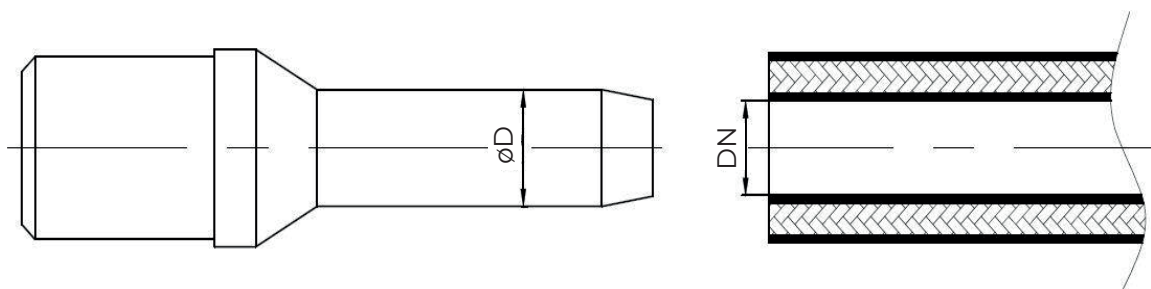
4. Starting switch

5. Emergency Stop Button

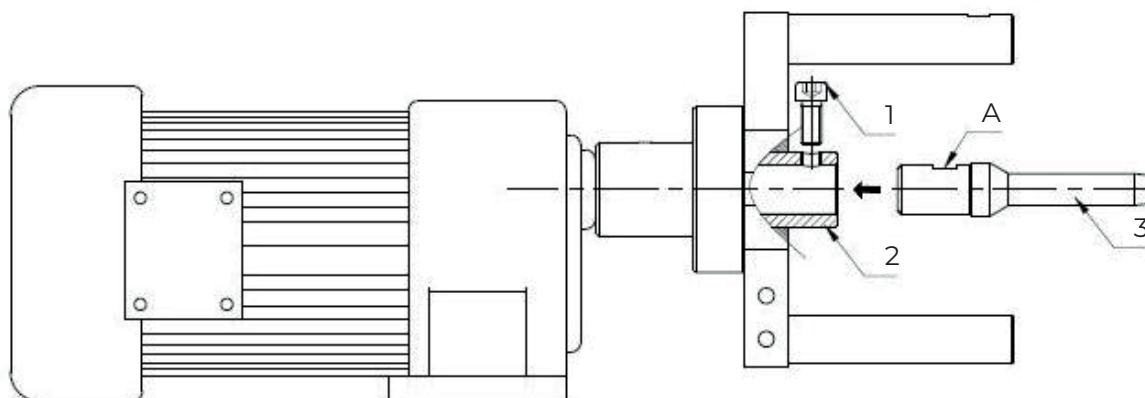
Instructions for use and maintenance

I Operation

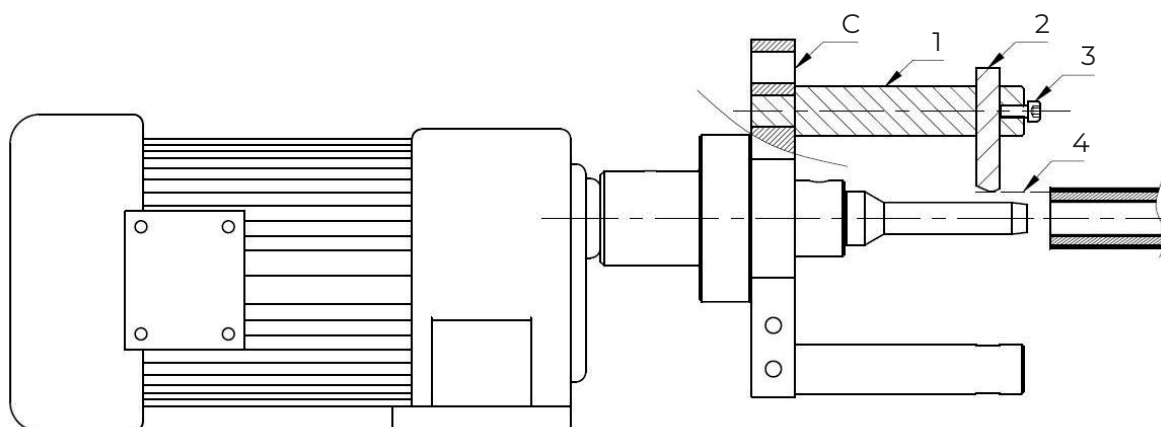
1. Store the machine: When you open the package, please put the machine in the ventilation and dry house whose temperature is above 10°C.
2. Connect the electrical wire: The voltage of these series machines is 380V* 50HZ (A.C.). Please ask the professional electrician to connect the wires.
3. Open cover power-off protection: the machine can not start the motor when the cover is opened, so the motor can start normally only when the cover is closed to avoid the accident of abnormal start.
4. The rotation direction of the cutter arm: The positive and negative rotation direction of the machine is determined according to the winding direction of the reinforcing layer of the rubber pipe steel wire. In this state, the tool damage to the steel wire layer of the rubber tube can be avoided in the stripping operation.
5. Core selection: according to the need to peel rubber pipe nominal diameter, choose the corresponding, core bar, as follows:



6. Core Rod Installation: After the core rod selection is completed, insert the core rod into the fixed shaft as shown in the diagram below, fix the core rod through the core Rod fixing screw, note that the screw fixing position needs to coincide with the direction a shown by the core Rod.



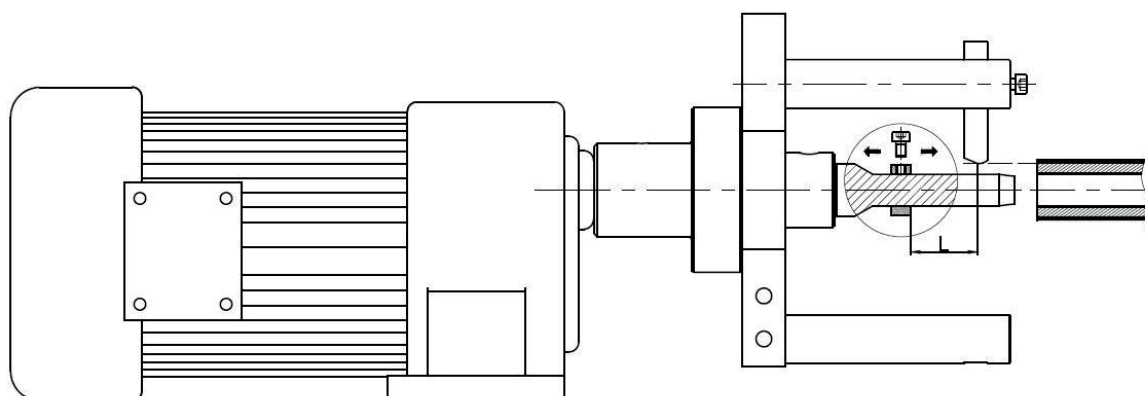
7. GLUE STRIPPING KNIFE INSTALLATION:



The tip of the rubber stripping knife is adjusted to the horizontal line of the rubber tube steel wire layer, and the rubber stripping knife can be fixed by using fixed screws. When the rubber tube diameter is large, the knife arm can be installed in the Hole C.

Note: The direction of the degumming blade should be the same as the winding direction of the steel wire.

8. The length of stripping: the length of stripping can be controlled by adjusting the locating ring on the core Rod. This is illustrated in the following figure:



Loosen the fixing screw of the positioning ring and move it around until the required length of the glue is l, then tighten the fixing screw.

9. Installation of internal stripping rubber knife: When the rubber tube needs to strip the inner layer of rubber, tighten the fixing screw of the fixed shaft, install the internal stripping rubber knife according to the following figure, and tighten it with screws.

10. Stripping Operation: After the completion of the above items, can be stripping; close the Protective Cover, start the reducer, pay attention to the requirements of correct steering; When the position of the positioning ring is reached, the rubber tube can be drawn out.

Maintenance

1. Gear reducer should be replaced frequently (WA460), 1 time per year.
2. Core Bar and rotating shaft should be regularly coated with anti-rust oil to prevent rust.
3. Clean up the waste plastic strip in the waste bin after shift.
4. After the tool is worn, repair or replace in Time.
5. Avoid storing in a cool, damp place.